

# OK-VISE®



## Single-wedge pull-down clamp



Tel. 1-877-687-7253

OK-VISE has designed a plate kit that allows the upside-down use of a regular single-wedge clamp. When the single-wedge clamp is turned upside-down, the jaws will move linearly sideways also travelling simultaneously downwards along the wedge. This will create a pull-down action thrusting the workpiece with greater power towards the fixturing base.



BK2-VT-PD



DK2-VT-PD



FK2-VT-PD

### Pull-down plate



BP



DP



FP

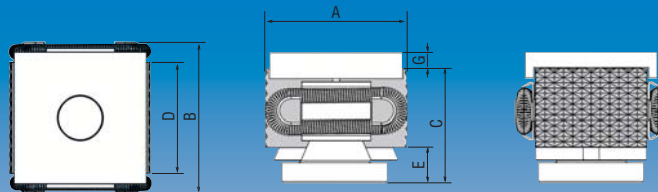


# PD SERIES

CLAMPING  
**OK-VISE**  
METHOD



Bolt not included



**BK2-VT-PD**

Type	A			B	C	D	E	G	Socket Head Screw DIN 912	Pressing force of Jaws, kN	Tightening torque, Nm	Weight in g approx.	Hardness of jaws HRC
	min	optimum	max										
<b>BK2-VT-PD</b>	27	<b>29</b>	31	29	22	21	7	3	M8x40	25	44	68	48-52



**DK2-VT-PD**

Type	A			B	C	D	E	G	Socket Head Screw DIN 912	Pressing force of Jaws, kN	Tightening torque, Nm	Weight in g approx.	Hardness of jaws HRC
	min	optimum	max										
<b>DK2-VT-PD</b>	42	<b>45</b>	49	41	32	30	10	4	M12x60	65	145	270	48-52



**FK2-VT-PD**

Type	A			B	C	D	E	G	Socket Head Screw DIN 912	Pressing force of Jaws, kN	Tightening torque, Nm	Weight in g approx.	Hardness of jaws HRC
	min	optimum	max										
<b>FK2-VT-PD</b>	57	<b>61</b>	65	56	40,5	42	11,5	5	M16x60	110	360	620	48-52



## APPLICATION SHEET

# Nut fastening of low-profile clamps

In some cases, a nut is more practical for fastening the clamp than a bolt.

If a nut is used for fastening, a specially designed bushing can be used under



### Bushing



Type

BB 2



DB 2



FB 2